

Test Report

No.: CANEC25002635301

Date: Mar 04, 2025

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Client Name: XIAMEN CHANGSU INDUSTRIAL CORPORATION LIMITED

Client Address: No.268,WENGJIAO ROAD,HAICANG DISTRICT,XIAMEN,CHINA

Sample Name: Biaxially oriented polyamide(nylon) film-EHA

The above sample(s) and information were provided by the client.

SGS Job No.: XMP25-000505

Sample Receiving Date: Feb 17, 2025

Testing Period: Feb 17, 2025 ~ Mar 04, 2025

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

	Test Requirement	Conclusion
1	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Overall Migration	Pass
2	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of heavy metals	Pass
3	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of primary aromatic amine (individual)	Pass
4	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of primary aromatic amine (total)	Pass
5	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific Migration of Caprolactam	Pass
6	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of vinyl acetate	Pass

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Kim Cai

Kim Cai
Approved Signatory

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E0FCD098



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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	A1	CAN25-0026353-0001.C001	Transparent plastic film	PA6

Remarks:

- (1) mg/dm² = milligram per square decimeter
 mg/inch² = milligram per square inches
 µg/cm² = microgram per square centimeter
 mg/L = milligram per litre
 mg/kg = milligram per kilogram
- (2) °C = degree Celsius
 °F = degree Fahrenheit
- (3) <= less than
- (4) RL = Reporting Limit
- (5) ND = Not Detected (< RL).

The ratio of surface area to volume

SGS Sample ID	Overall Migration	Specific Migration
CAN25-0026353-0001.C001	10.0 dm ² /kg	6.0 dm ² /kg

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Overall Migration

Test Method: With reference to EN 1186-1:2002 for selection of test methods;
 EN 1186-3:2022 Test methods for overall migration in evaporable simulants
 EN 1186-2:2022 Test methods for overall migration in vegetable oils.

	Test Condition				
	10% Ethanol(V/V)	20% Ethanol(V/V)	3% Acetic acid (W/V)	50% Ethanol(V/V)	Rectified olive oil
A1	100°C, 4 hrs	100°C, 4 hrs	100°C, 4 hrs	100°C, 4 hrs	100°C, 4 hrs

Simulant used	Limit	Unit(s)	RL	A1 (1st)	Comment
10% Ethanol(V/V)	10	mg/dm ²	3.0	ND	Pass
20% Ethanol(V/V)	10	mg/dm ²	3.0	ND	Pass
3% Acetic acid (W/V)	10	mg/dm ²	3.0	ND	Pass
50% Ethanol(V/V)	10	mg/dm ²	3.0	8.0	Pass
Rectified olive oil	10	mg/dm ²	3.0	ND	Pass

Notes:



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- (1) Analytical tolerance of evaporable simulants is 2 mg/dm² or 12 mg/kg, analytical tolerance of olive oil simulant is 3 mg/dm² or 20 mg/kg.
- (2) Test condition & simulant were specified by client.
- (3) A material or article with overall migration result that exceeds the overall migration limit by an amount not exceeding the analytical tolerance, shall be deemed to be in compliance with the overall migration limit.

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of heavy metals

Test Method: With reference to EN 13130-1:2004, analysis was performed by ICP-OES/ICP-MS.

Simulant	Test Condition
	A1
3% Acetic acid (W/V)	60 °C, 10 days
95% Ethanol	60 °C, 10 days

Test Item(s)	Limit	Unit(s)	RL	A1
3% Acetic acid (W/V)				
Migration times				First
Arsenic(As)	ND	mg/kg	0.01	ND
Cadmium(Cd)	ND	mg/kg	0.002	ND
Chromium(Cr)	ND	mg/kg	0.01	ND
Mercury(Hg)	ND	mg/kg	0.01	ND
Lead(Pb)	ND	mg/kg	0.01	ND
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	5	ND
Lithium(Li)	0.6	mg/kg	0.1	ND
Manganese(Mn)	0.6	mg/kg	0.1	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel (Ni)	0.02	mg/kg	0.01	ND
Antimony(Sb)	0.04	mg/kg	0.01	ND
Europium(Eu)	-	mg/kg	0.025	ND
Gadolinium(Gd)	-	mg/kg	0.025	ND
Lanthanum(La)	-	mg/kg	0.025	ND
Terbium(Tb)	-	mg/kg	0.025	ND
Europium (Eu)+ Gadolinium(Gd)+ Lanthanum(La)+ Terbium(Tb)	0.05	mg/kg	-	ND
Comment				Pass

Test Item(s)	Limit	Unit(s)	RL	A1
95% Ethanol				
Migration times				First
Arsenic(As)	ND	mg/kg	0.01	ND
Cadmium(Cd)	ND	mg/kg	0.002	ND
Chromium(Cr)	ND	mg/kg	0.01	ND



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Test Item(s)	Limit	Unit(s)	RL	A1
Mercury(Hg)	ND	mg/kg	0.01	ND
Lead(Pb)	ND	mg/kg	0.01	ND
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	5	ND
Lithium(Li)	0.6	mg/kg	0.1	ND
Manganese(Mn)	0.6	mg/kg	0.1	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel (Ni)	0.02	mg/kg	0.01	ND
Antimony(Sb)	0.04	mg/kg	0.01	ND
Europium(Eu)	-	mg/kg	0.025	ND
Gadolinium(Gd)	-	mg/kg	0.025	ND
Lanthanum(La)	-	mg/kg	0.025	ND
Terbium(Tb)	-	mg/kg	0.025	ND
Europium (Eu)+ Gadolinium(Gd)+ Lanthanum(La)+ Terbium(Tb)	0.05	mg/kg	-	ND
Comment				Pass

Notes:

- (1) Test condition & simulant were specified by client.
- (2) Method(s) is/are not accredited by CNAS.

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of primary aromatic amine (individual)

Test Method: With reference to EN 13130-1:2004, analysis was performed by LC-MS-MS.

Simulant	Test Condition
	A1
3% Acetic acid (W/V)	60 °C, 10 days

Test Item(s)	CAS No.	Limit	Unit(s)	RL	A1
3% Acetic acid (W/V)					
Migration times					First
2,4,5-Trimethylaniline	137-17-7	ND	mg/kg	0.002	ND
2,4-Toluenediamine (2,4-TDA)	95-80-7	ND	mg/kg	0.002	ND
2-Methoxy-5-methylaniline	120-71-8	ND	mg/kg	0.002	ND
3,3'-Dimethylbenzidine	119-93-7	ND	mg/kg	0.002	ND
4,4'-Diaminodiphenyl ether	101-80-4	ND	mg/kg	0.002	ND
4,4'-Methylenedianiline	101-77-9	ND	mg/kg	0.002	ND
4,4'-Methylenedi-o-toluidine	838-88-0	ND	mg/kg	0.002	ND
4-Aminobiphenyl	92-67-1	ND	mg/kg	0.002	ND
4-Chloroaniline	106-47-8	ND	mg/kg	0.002	ND
4-Chloro-o-toluidine	95-69-2	ND	mg/kg	0.002	ND



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Test Item(s)	CAS No.	Limit	Unit(s)	RL	A1
4-Methoxy-m-phenylenediamine	615-05-4	ND	mg/kg	0.002	ND
Benzidine	92-87-5	ND	mg/kg	0.002	ND
o-Anisidine	90-04-0	ND	mg/kg	0.002	ND
o-Toluidine	95-53-4	ND	mg/kg	0.002	ND
2-Naphthylamine	91-59-8	ND	mg/kg	0.002	ND
o-Aminoazotoluene	97-56-3	ND	mg/kg	0.002	ND
3,3'-Dichlorobenzidine	91-94-1	ND	mg/kg	0.002	ND
3,3'-Dimethoxybenzidine	119-90-4	ND	mg/kg	0.002	ND
4,4'-Methylene-bis-(2-chloro-aniline)	101-14-4	ND	mg/kg	0.002	ND
4,4'-Thiodianiline	139-65-1	ND	mg/kg	0.002	ND
4-Amino azobenzene	60-09-3	ND	mg/kg	0.002	ND
1,3-Phenylenediamine	108-45-2	ND	mg/kg	0.002	ND
2-Amino-4-nitrotoluene	99-55-8	ND	mg/kg	0.002	ND
Primary aromatic amine (other)	-	0.01	mg/kg	-	ND
1,3-Diiminoisoindoline	3468-11-9	-	mg/kg	0.010	ND
3-Anisidine	536-90-3	-	mg/kg	0.002	ND
2-Amino-1-naphthalenesulfonic acid	81-16-3	-	mg/kg	0.005	ND
2-Ethoxyaniline	94-70-2	-	mg/kg	0.005	ND
5-Chloro-2-methoxyaniline	95-03-4	-	mg/kg	0.005	ND
2-Chloraniline	95-51-2	-	mg/kg	0.010	ND
4-Toluidine	106-49-0	-	mg/kg	0.002	ND
1,4-Phenylenediamine	106-50-3	-	mg/kg	0.002	ND
3-Chloroaniline	108-42-9	-	mg/kg	0.010	ND
3-Toluidine	108-44-1	-	mg/kg	0.002	ND
3-Amino-4-methoxybenzanilide	120-35-4	-	mg/kg	0.002	ND
2-Chloro-4-nitroaniline	121-87-9	-	mg/kg	0.005	ND
4-Chlor-3-methoxyaniline	13726-14-2	-	mg/kg	0.005	ND
4-Ethoxyaniline	156-43-4	-	mg/kg	0.002	ND
3-Amino-4-methylbenzamide	19406-86-1	-	mg/kg	0.002	ND
1,5-Diaminonaphthalene	2243-62-1	-	mg/kg	0.002	ND
4-Aminobenzamide	2835-68-9	-	mg/kg	0.005	ND
Aniline	62-53-3	-	mg/kg	0.002	ND
4-Chlor-2,5-dimethoxyaniline	6358-64-1	-	mg/kg	0.005	ND
2,4,5-Trichloroaniline	636-30-6	-	mg/kg	0.010	ND
5-Amino-6-methylbenzimidazolone	67014-36-2	-	mg/kg	0.005	ND
2,6-Diaminotoluene	823-40-5	-	mg/kg	0.002	ND
2,6-Dimethylaniline (2,6-DMA)	87-62-7	-	mg/kg	0.002	ND
4-Aminotoluene-3-sulfonic acid	88-44-8	-	mg/kg	0.005	ND
1,2-Phenylenediamine	95-54-5	-	mg/kg	0.002	ND
2,4-Dimethylaniline (2,4-DMA)	95-68-1	-	mg/kg	0.002	ND
5-Chloro-2-methylaniline	95-79-4	-	mg/kg	0.005	ND
2,5-Dichloroaniline	95-82-9	-	mg/kg	0.010	ND
2,4-Dinitroaniline	97-02-9	-	mg/kg	0.005	ND
2-Methoxy-4-nitroaniline	97-52-9	-	mg/kg	0.005	ND
p-Anisidine	104-94-9	-	mg/kg	0.002	ND
Dimethyl aminoterephthalate	5372-81-6	-	mg/kg	0.002	ND
3,4-Dichloroaniline	95-76-1	-	mg/kg	0.002	ND
1-Naphthylamine	134-32-7	-	mg/kg	0.002	ND
2-Aminobiphenyl	90-41-5	-	mg/kg	0.002	ND



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Test Item(s)	CAS No.	Limit	Unit(s)	RL	A1
Butyl anthranilate	7756-96-9	-	mg/kg	0.002	ND
2,4'-Diaminodiphenylmethane	1208-52-2	-	mg/kg	0.002	ND
2-Amino-5-methylbenzoic acid	2941-78-8	-	mg/kg	0.002	ND
Comment					Pass

Notes:

- (1) Test condition & simulant were specified by client.
- (2) Method(s) is/are not accredited by CNAS.

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of primary aromatic amine (total)

Test Method: With reference to EN 13130-1:2004, analysis was performed by UV-Vis.

Simulant	Test Condition
	A1
3% Acetic acid (W/V)	60 °C, 10 days

Test Item(s)	Limit	Unit(s)	RL	A1
3% Acetic acid (W/V)				
Migration times				First
Specific migration of primary aromatic amine	0.01	mg/kg	0.002	ND
Comment				Pass

Notes:

- (1) Test condition & simulant were specified by client.
- (2) Method(s) is/are not accredited by CNAS.

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific Migration of Caprolactam

Test Method: With reference to EN 13130-1:2004 and DD CEN/TS 13130-16:2005, analysis was performed by GC-MS.

Simulant	Test Condition
	A1
3% Acetic acid (W/V)	60 °C, 10 days
Rectified olive oil	60 °C, 10 days

Test Item(s)	Limit	Unit(s)	RL	A1
3% Acetic acid (W/V)				
Migration times				First
Specific migration of caprolactam	15	mg/kg	5	ND



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Test Item(s)	Limit	Unit(s)	RL	A1
Comment				Pass

Test Item(s)	Limit	Unit(s)	RL	A1
Rectified olive oil				
Migration times				First
Specific migration of caprolactam	15	mg/kg	5	ND
Comment				Pass

Notes:

- (1) Test condition & simulant were specified by client.
- (2) Method(s) is/are not accredited by CNAS.

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Specific migration of vinyl acetate

Test Method: With reference to EN 13130-1:2004 and CEN/TS 13130-9:2005, analysis was performed by HS-GC-MS.

Simulant	Test Condition
	A1
3% Acetic acid (W/V)	60 °C, 10 days

Test Item(s)	Limit	Unit(s)	RL	A1
3% Acetic acid (W/V)				
Migration times				First
Specific migration of vinyl acetate	12	mg/kg	0.8	ND
Comment				Pass

Notes:

- (1) Test condition & simulant were specified by client.
- (2) Method(s) is/are not accredited by CNAS.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.



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Guangzhou Branch Technical Laboratory

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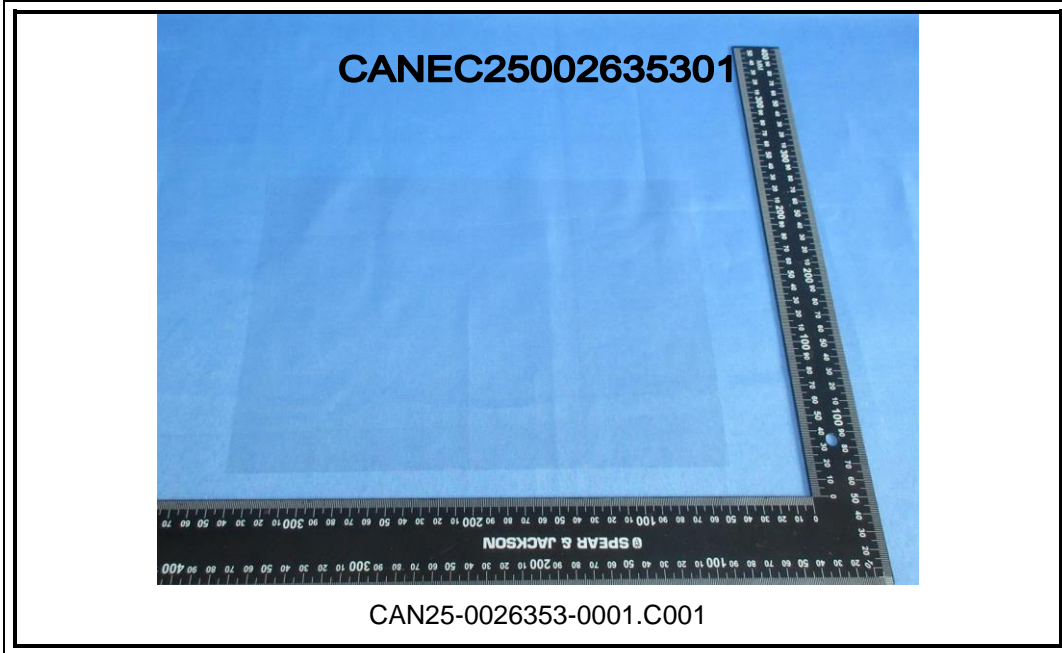
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Sample Photo:



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